

# AS3566 Australian Standard **BUILDING FASTENERS**



100% Made in Taiwan

ISO 9001:2015

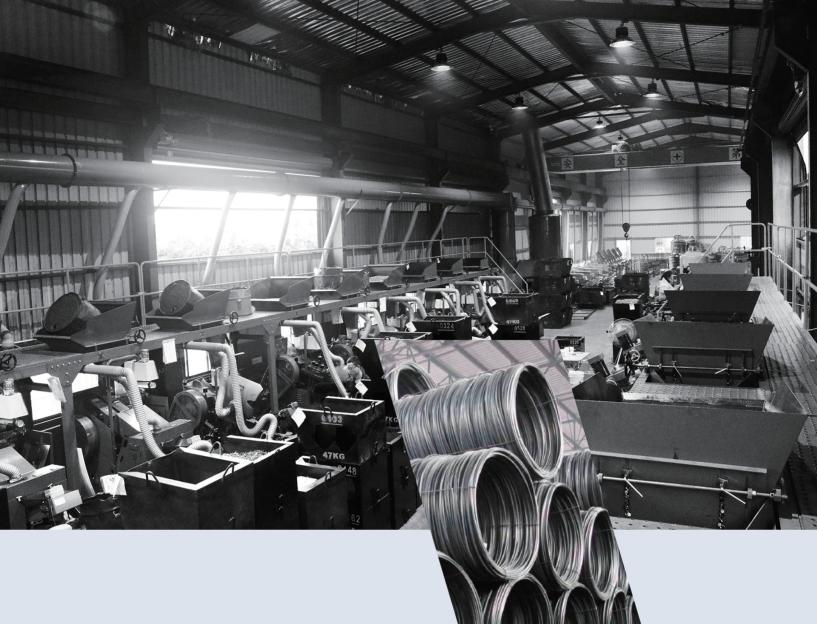


### **GROUP**

BDN Fasteners® is an ISO-9001:2015 Certified Manufacturer of self-drilling and self-tapping screws in various coatings for steel to steel and steel to timber applications. Our headquarters and manufacturing are based in Taiwan, and we also operate sales and marketing offices in India and Thailand.

Founded in 2009.





**CAPACITY** 

BDN Fasteners® are manufactured on a 2000 square meter area which is comprised of Heading, Pinch Pointing, Threading and End-Cutting machines with a total capacity of 600 metric tons per month.

Primary Materials: C1022 Steel from CSC Taiwan

Products: Self-Drilling, Self-Tapping Screws

Size: M3.5~6.3

Length: 300mm (max)







Annual turnover for fasteners is 10 million USD per year. Annual capacity is approx. 360 containers per year or 30 containers per month.



### **PACKAGING FACTORY**

3000 square meter space
Semi-Automatic Sorting
Semi-Automatic Boxing
Semi-Automatic Pouch filling & Packaging
Pallet carton packaging
Collated screws assembly and packaging
Weighers





## BDN FASTENERS® - 100% Made in Taiwan, used and loved by customers worldwide for over 13 Years (and counting)!

















2009

Established in 2009 and began the trade of selling construction fasteners.

2014

In 2014, the 100% Made in Taiwan, BDN Fasteners brand name stepped into the fasteners scene. 2015

BDN FASTENERS Thailand was established in 2015, and set up as a base for sales and promotion of BDN Fasteners in ASEAN countries. 2017

BDN Fasteners takes a major step forward and builds a new facility dedicated to Heading, Threading, and Pinch Pointing processes – maximizing speed and efficiency, taking our service and quality to 2018

Despite hard times, BDN Fasteners takes yet another bold step forwards, relocating to a larger storage and packaging facility for better logistics, accommodate additional personnel, and new packaging machinery.

PVT.LTD. was established in the en of July, 2018 for sale in Indian market.

2019

BDN FASTENERS takes another bold step forwards, moving our packaging and warehouse facility to a larger area in order to provide better, faster service in the near future 2022

Despite the outburst of COVID—19 and the world going topsy-turvy, BDN Fasteners has taken advantage of the calm within the storm, expanding of our facility and adding multiple collated screw assembly lines, fully prepared once the global economy bounces back to pre-pandemic levels.







### **PRODUCTS**

BDN Fasteners offer a full range of Australian AS3566 Standard self-drilling and self-tapping screws for steel to steel and steel to timber applications in various coating options to cope with different environments. We aim to provide customers with the highest quality product at a competitive price.





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**Fixing Cladding to Metal** 



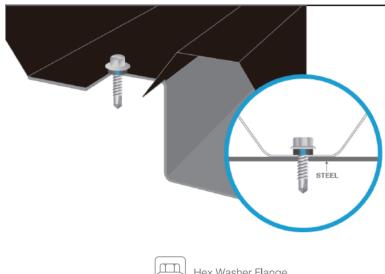


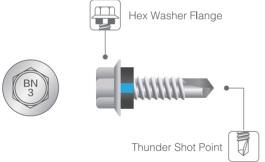


### **Valley Fixing Fasteners**

Carbon steel fasteners for fixing steel sheets onto steel substrates

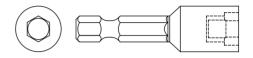






#### **ADAPTER TO USE**

Magnetic Hex Socket (5/16")



#### STEEL PENETRATION

Max 4.0mm thick (For #10 gauge) Max 6.0mm thick (For #12 gauge)

#### **PRODUCT FEATURES**

Hex Washer Flange Thunder-Shot Point

#### **WASHER**

DEKS Dekseal® Trueblue® Washer





#### **PART NUMBER**



BN2 Series SST 500 hrs + Kesternich 5 cycles

SDHC1016C2N 10-16 x 16mm SDHC1020C2N 10-16 x 20mm

SDHC1030C2N 10-16 x 30mm

SDHC1220C2N 12-14 x 20mm



BN3 Series SST 1000 hrs + Kesternich 7 cycles

SDHC1016C3N	10-16 x 16mm
SDHC1020C3N	10-16 x 20mm
SDHC1030C3N	10-16 x 30mm
SDHC1220C3N	12-14 x 20mm



BN+ Series SST 1000 hrs + Kesternich 15 cycles

SDHC1016C3+N 10-16 x 16mm SDHC1020C3+N 10-16 x 20mm SDHC1030C3+N 10-16 x 30mm SDHC1220C3+N 12-14 x 20mm

<sup>\*</sup>For sizes not indicated, please contact for further information

**Fixing to Thick Steel** 

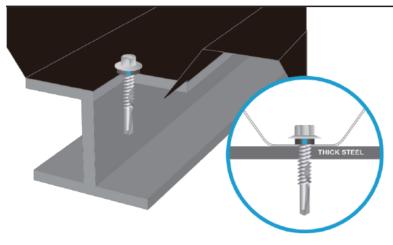


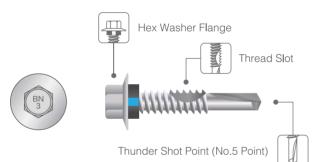




### **Heavy Section**

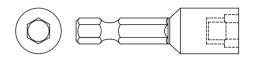
The patented Thunder-Shot Drill Point is designed for fixing cladding to thick steel and drills through 12.5mm thick steel with ease.





#### **ADAPTER TO USE**

Magnetic Hex Socket (5/16")



#### STEEL PENETRATION

Max 12.5mm thick

#### **PRODUCT FEATURES**

Hex Washer Flange Thread slot No.5 Drilling Point

#### **WASHER**

DEKS Dekseal® Trueblue® Washer





#### **PART NUMBER**



BN2 Series SST 500 hrs + Kesternich 5 cycles

SDH5F1232C2N 12-24 x 32mm SDH5F1238C2N 12-24 x 38mm SDH5F1250C2N 12-24 x 50mm



BN3 Series SST 1000 hrs + Kesternich 7 cycles

SDH5F1232C3N 12-24 x 32mm SDH5F1238C3N 12-24 x 38mm SDH5F1250C3N 12-24 x 50mm



BN+ Series SST 1000 hrs + Kesternich 15 cycles

SDH5F1232C3+N 12-24 x 32mm SDH5F1238C3+N 12-24 x 38mm SDH5F1250C3+N 12-24 x 50mm

<sup>\*</sup>For sizes not indicated, please contact for further information

**Fixing Roof Sheeting to Metal** 



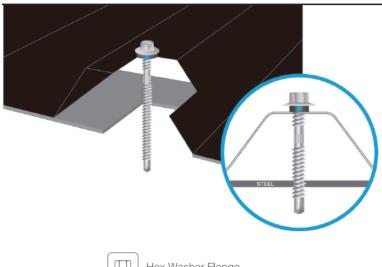


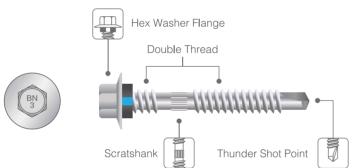


### **Crest Fixing Fasteners**

Carbon steel fasteners for fixing steel sheets onto steel substrates

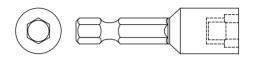






#### **ADAPTER TO USE**

Magnetic Hex Socket (5/16")



#### STEEL PENETRATION

Max 6.0mm thick (For #12 gauge)

#### **PRODUCT FEATURES**

Hex Washer Flange Thunder-Shot Point Double Thread Scratshank

#### **WASHER**

DEKS Dekseal® Trueblue® Washer





#### **PART NUMBER**



#### BN2 Series SST 500 hrs + Kesternich 5 cycles

SDHCG1245C2N	12-14 x 45mm
SDHCG1248C2N	12-14 x 48mm
SDHCG1255C2N	12-14 x 55mm
SDHCG1265C2N	12-14 x 65mm
SDHCG1275C2N	12-14 x 75mm
SDHCG1285C2N	12-14 x 85mm
SDHCG12110C2N	12-14 x 110mm
SDHCG12130C2N	12-14 x 130mm



#### BN3 Series SST 1000 hrs + Kesternich 7 cycles

SDHCG1245C3N	12-14 x 45mm
SDHCG1248C3N	12-14 x 48mm
SDHCG1255C3N	12-14 x 55mm
SDHCG1265C3N	12-14 x 65mm
SDHCG1275C3N	12-14 x 75mm
SDHCG1285C3N	12-14 x 85mm
SDHCG12110C3N	12-14 x 110mm
SDHCG12130C3N	12-14 x 130mm

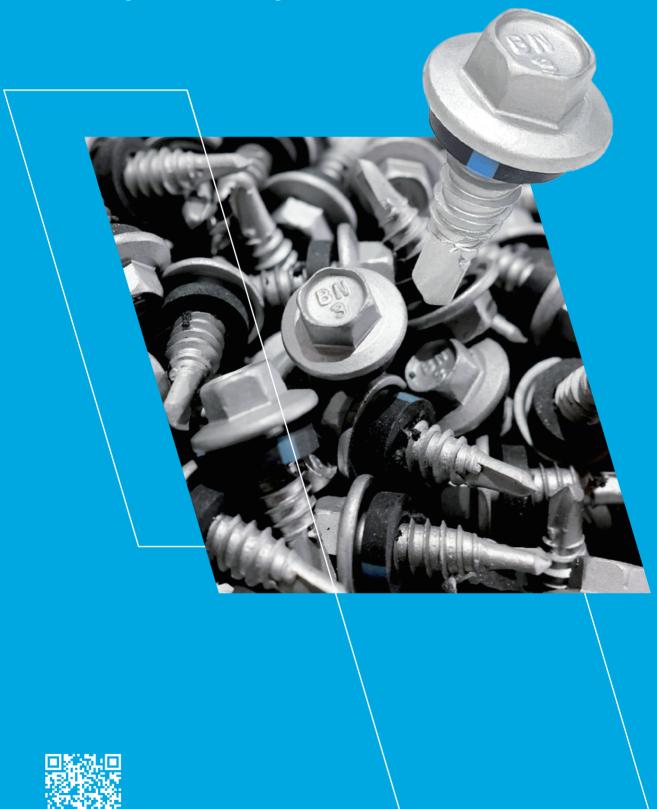


#### BN+ Series SST 1000 hrs + Kesternich 15 cycles

SDHCG1245C3+N 12-14 x 45mm SDHCG1248C3+N 12-14 x 48mm SDHCG1255C3+N 12-14 x 55mm SDHCG1265C3+N 12-14 x 65mm SDHCG1275C3+N 12-14 x 75mm SDHCG1285C3+N 12-14 x 85mm SDHCG12110C3+N 12-14 x 110mm SDHCG12130C3+N 12-14 x 130mm

<sup>\*</sup>For sizes not indicated, please contact for further information

**Stitching Screws Fixing to Metal** 

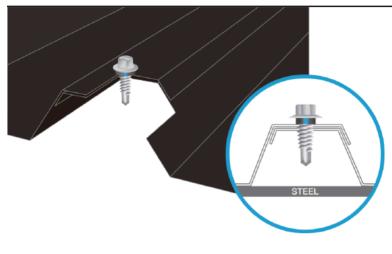


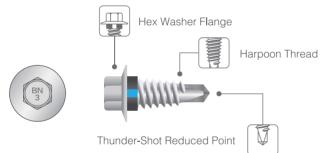


### **Stitching Fasteners**

Carbon steel fasteners for fixing steel sheets onto steel substrates

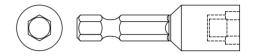






#### **ADAPTER TO USE**

Magnetic Hex Socket (5/16")



#### STEEL PENETRATION

Max 2.0mm thick (For #15 gauge)

#### **PRODUCT FEATURES**

Hex Washer Flange Thunder-Shot Reduced Point Harpoon Thread

#### **WASHER**

DEKS Dekseal® Trueblue® Washer





#### **PART NUMBER**



BN2 Series SST 500 hrs + Kesternich 5 cycles



BN3 Series SST 1000 hrs + Kesternich 7 cycles



BN+ Series SST 1000 hrs + Kesternich 15 cycles

SDHC1520C2N 15-15 x 20mm

SDHC1520C3N 15-15 x 20mm

SDHC1520C3+N 15-15 x 20mm

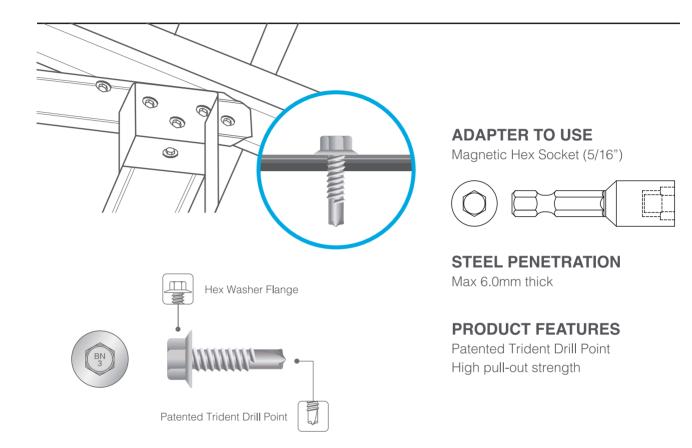
**Truss to Plate Connection** 





#### **Truss to Plate Connection**

Follow Australian AS3566 standards, and are designed for fixing steel trusses to steel ranging from 0.75mm to 1.6mm thick.



#### **PART NUMBER**



BN2 Series SST 500 hrs + Kesternich 5 cycles



BN3 Series SST 1000 hrs + Kesternich 7 cycles



BN+ Series SST 1000 hrs + Kesternich 15 cycles

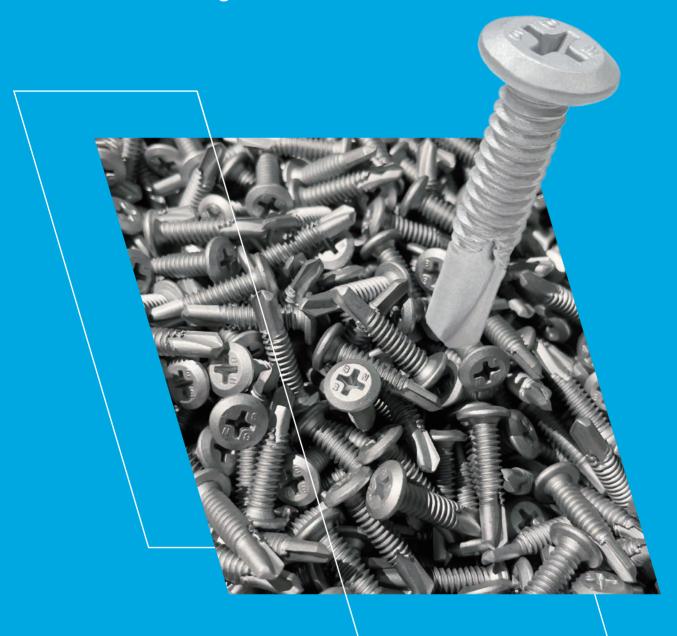
SDHC1220C2 12-14 x 20mm

SDHC1220C3 12-14 x 20mm

SDHC1220C3+ 12-14 x 20mm

<sup>\*</sup>For sizes not indicated, please contact for further information

**Concealed Fixing to Metal** 

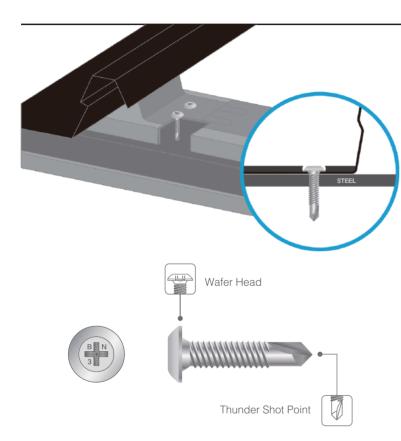






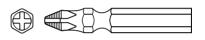
### **Concealed Fixing Fasteners**

Carbon steel fasteners for fixing steel sheets onto steel substrates



#### **ADAPTER TO USE**

Philips Bit (PH2+)



#### STEEL PENETRATION

Max 4.0mm thick

#### **PRODUCT FEATURES**

Wafer Head Philips Drive Thunder-Shot Point

#### **PART NUMBER**



BN2 Series SST 500 hrs + Kesternich 5 cycles

SDWF1016C2 10-24 x 16mm SDWF1022C2 10-24 x 22mm



BN3 Series SST 1000 hrs + Kesternich 7 cycles

SDWF1016C3 10-24 x 16mm SDWF1022C3 10-24 x 22mm



BN+ Series SST 1000 hrs + Kesternich 15 cycles

SDWF1016C3+ 10-24 x 16mm SDWF1022C3+ 10-24 x 22mm

<sup>\*</sup>For sizes not indicated, please contact for further information

## **DUAL-Tite**<sup>™</sup>



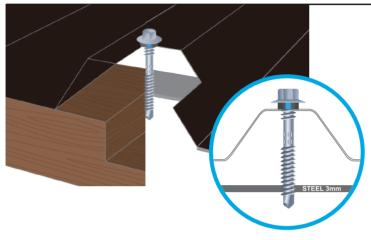


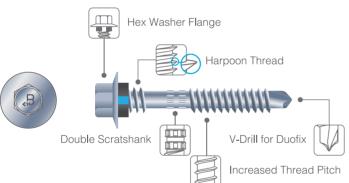


## **DUAL-Tite**<sup>™</sup>

### **Timber and Light Metal Self-Drilling Screws**

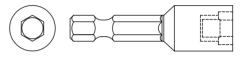
Duofix 2-IN-1 roofing screws are suited for hard timber and up to 3mm light metal fixing.





#### **ADAPTER TO USE**

Magnetic Hex Socket (5/16")



#### STEEL / TIMBER PENETRATION

Steel: Max 3.0mm thick (For #12 gauge) Timber: Min 20mm penetration

#### **PRODUCT FEATURES**

Hex Washer Flange
Harpoon Thread
Double Scratshank
Increased Thread Pitch
V-Drill for Duofix

#### **WASHER**

DEKS Dekseal® Trueblue® Washer

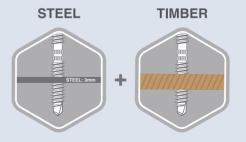




#### **PART NUMBER**



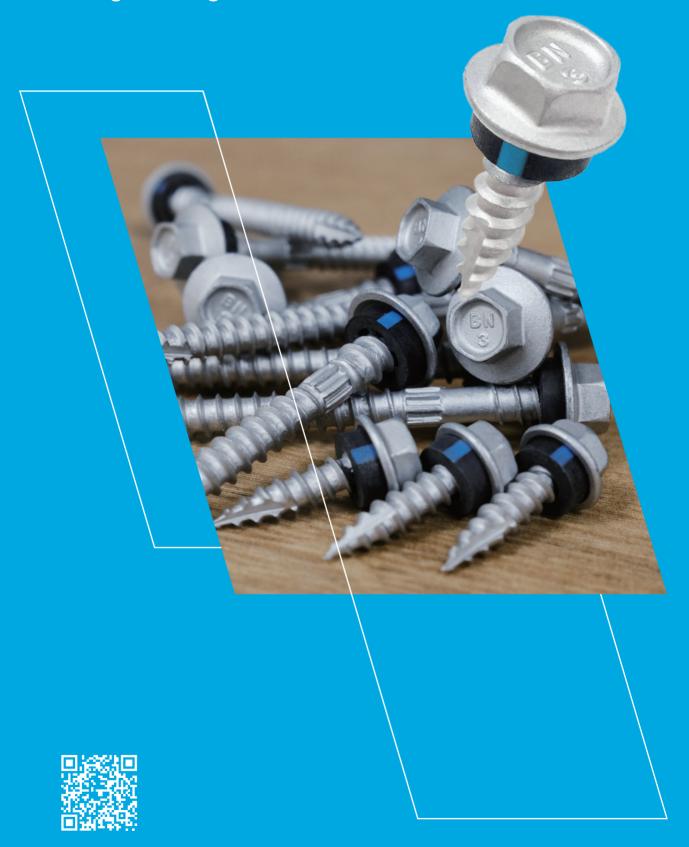
SDHXG1250C2N 12-11 x 50mm



<sup>\*</sup>For sizes not indicated, please contact for further information

## **TIMBER-Tite**<sup>™</sup>

**Fixing Cladding to Timber** 

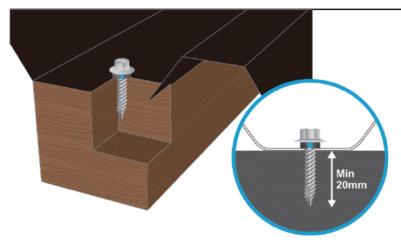


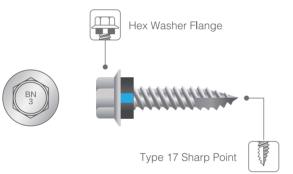


### **Valley Fixing Fasteners**

Carbon steel fasteners for fixing steel sheets into timber substrates

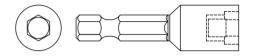






#### **ADAPTER TO USE**

Magnetic Hex Socket (5/16")



#### **TIMBER PENETRATION**

Min 20mm penetration

#### **PRODUCT FEATURES**

Hex Washer Flange Type 17 Sharp Point

#### **WASHER**

DEKS Dekseal® Trueblue® Washer





#### **PART NUMBER**



BN2 Series SST 500 hrs + Kesternich 5 cycles

T17H1020C2N 10-12 x 20mm T17H1025C2N 10-12 x 25mm T17H1225C2N 12-11 x 25mm T17H1230C2N 12-11 x 30mm



BN3 Series SST 1000 hrs + Kesternich 7 cycles

T17H1020C3N 10-12 x 20mm T17H1025C3N 10-12 x 25mm T17H1225C3N 12-11 x 25mm T17H1230C3N 12-11 x 30mm



BN+ Series SST 1000 hrs + Kesternich 15 cycles

T17H1020C3+N 10-12 x 20mm T17H1025C3+N 10-12 x 25mm T17H1225C3+N 12-11 x 25mm T17H1230C3+N 12-11 x 30mm

<sup>\*</sup>For sizes not indicated, please contact for further information

## TIMBER-Tite<sup>™</sup>

**Fixing Roof Sheeting to Timber** 



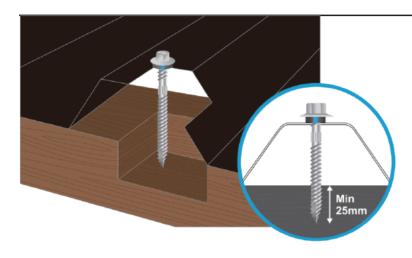


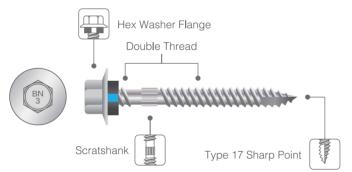
### **TIMBER-Tite**<sup>™</sup>

### **Crest Fixing Fasteners**

Carbon steel fasteners for fixing steel sheets onto steel substrates

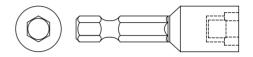






#### **ADAPTER TO USE**

Magnetic Hex Socket (5/16")



#### **TIMBER PENETRATION**

Min 20mm penetration

#### **PRODUCT FEATURES**

Hex Washer Flange Type 17 Sharp Point Double Thread Scratshank

#### **WASHER**

DEKS Dekseal® Trueblue® Washer





#### **PART NUMBER**



BN2 Series SST 500 hrs + Kesternich 5 cycles

T17HCG1250C2N 12-11 x 50mm T17HCG1255C2N 12-11 x 55mm T17HCG1265C2N 12-11 x 65mm



BN3 Series SST 1000 hrs + Kesternich 7 cycles

T17HCG1250C3N 12-11 x 50mm T17HCG1255C3N 12-11 x 55mm T17HCG1265C3N 12-11 x 65mm



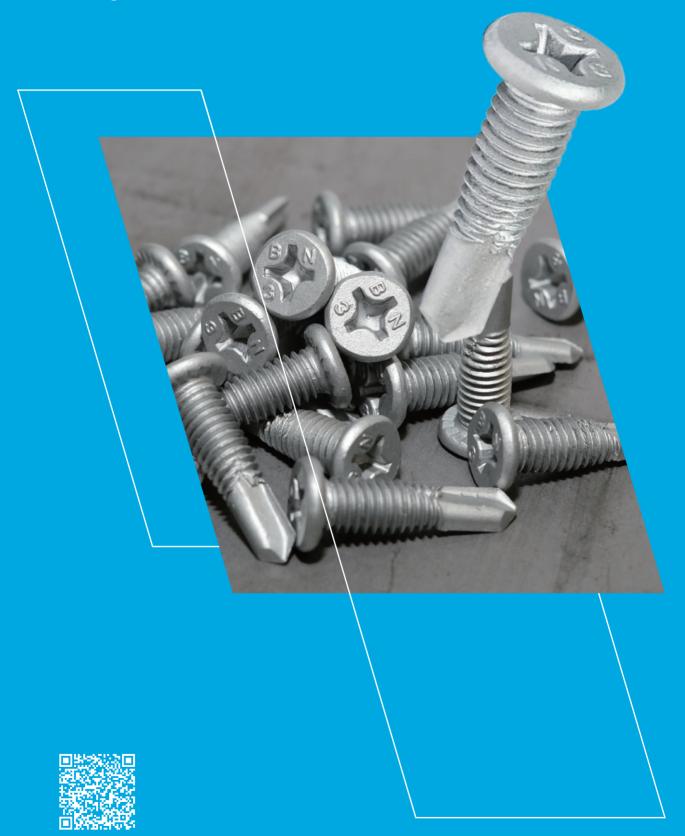
BN+ Series SST 1000 hrs + Kesternich 15 cycles

T17HCG1250C3+N 12-11 x 50mm T17HCG1255C3+N 12-11 x 55mm T17HCG1265C3+N 12-11 x 65mm

<sup>\*</sup>For sizes not indicated, please contact for further information

## **FRAME-Tite**<sup>™</sup>

**Fixing to Steel Wall Frames** 

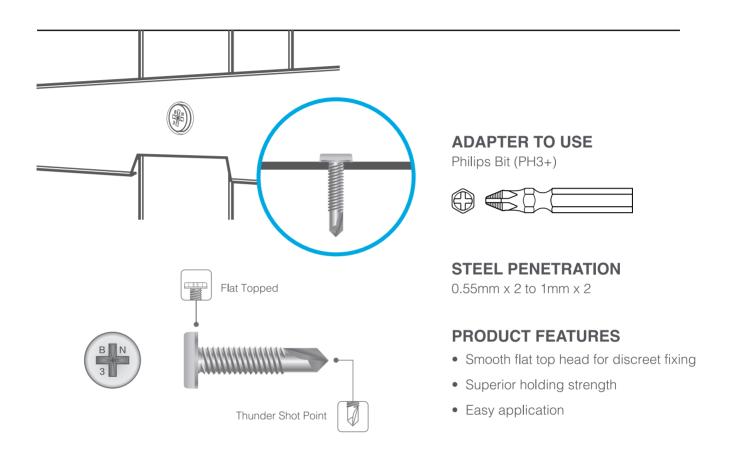




## **FRAME-Tite**<sup>™</sup>

### **Fixing to Steel Wall Frames**

Flat top frame screw is designed for stud to plate connections and connection lintels to plate without pre-punched holes.



### **PART NUMBER**



SDFHSF0622C3 M6.0-1.00 x 22mm

<sup>\*</sup>For sizes not indicated, please contact for further information

## TRUSS-Tite<sup>™</sup>

**Concealed Fixing to Metal** 



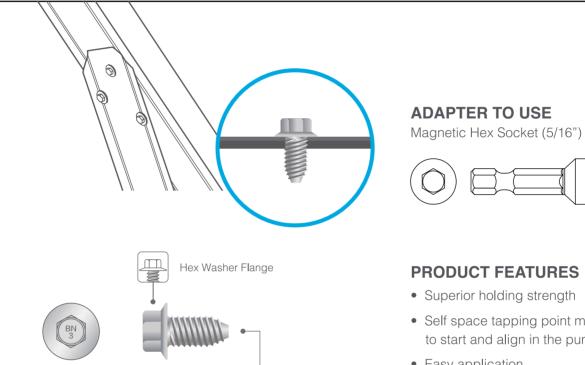




## **TRUSS-Tite**<sup>™</sup>

### **Fixing Steel Roof and Floor Trusses**

Truss screw is designed for the assembly of truss components through pre-punched holes. It fixes into steel ranging from 0.75mm to 1.6mm thick.



Leader Point

- Superior holding strength
- Self space tapping point makes it easy to start and align in the punched hole
- Easy application

#### **PART NUMBER**



SDHTSF0816C3 M8.0-2.12 x 16mm

<sup>\*</sup>For sizes not indicated, please contact for further information

## **POLYXPAND**<sup>TM</sup>

**Plastic Skylight Fixing Fasteners** 



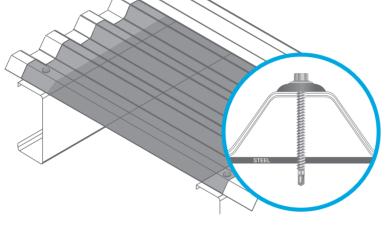
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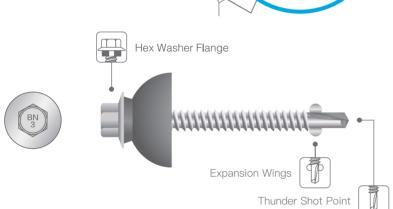
## $POLYXPAND^{TM}$

### **Plastic Skylight Fixing Fasteners**

Carbon steel fasteners which creates a thermal expansion hole on plastic skylight sheets and fix onto steel substrates in one-go.

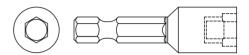






#### **ADAPTER TO USE**

Magnetic Hex Socket (5/16")



#### STEEL PENETRATION

Max 5.5mm Thick

#### **PRODUCT FEATURES**

Hex Washer Flange Expansion Wings Thunder-Shot Point

#### **WASHER**

25mm Dome Grey EPDM

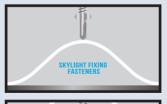


#### **PART NUMBER**

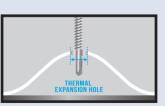


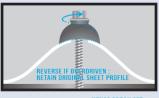
BN3 Series SST 1000 hrs + Kesternich 7 cycles

SDHCP1255C3D 12-14 x 55mm SDHCP1265C3D 12-14 x 65mm SDHCP1272C3D 12-14 x 72mm









WINGS BREAK OFF

## POLY-FAST<sup>™</sup>

**Polycarbonate Roofing Fasteners** 



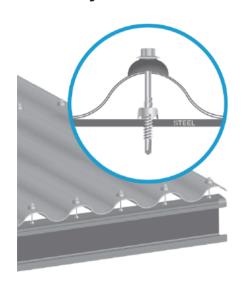


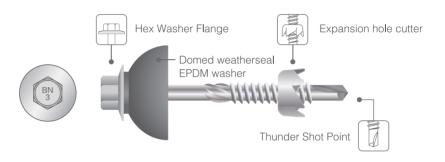
## **POLY-FAST**<sup>™</sup>

### **Polycarbonate Roofing Fasteners**

Features a cutting washer to create a much-required thermal expansion hole on plastic profiled roofing panels, which is then securely fastened onto the purlin support underneath in one-go.

### **Polycarbonate Roofing Fasteners (For Steel)**





### STEEL PENETRATION

Suitable for 0.75 to 4.5mm

#### **PART NUMBER**

SDHXPS12060C3 12-14 x 60mm

#### **WASHER**

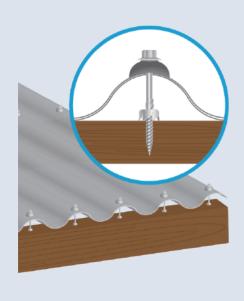
Ø 25mm Domed weatherseal EPDM washer







### **Polycarbonate Roofing Fasteners (For Timber)**





#### **TIMBER PENETRATION**

Min 20mm penetration

#### **PART NUMBER**

T17HXPS1250C3 12-11 x 50mm

#### **WASHER**

Ø 25mm Domed weatherseal EPDM washer







<sup>\*</sup>For sizes not indicated, please contact for further information

## **Collated Screws**

Fixing plasterboard to thin steel or timber substrates



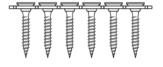


### **Collated Screws**

With 100% Made in Taiwan being an inherent part of the BDN Fasteners DNA, our collated screws are no different – everything from the screws to the collating of strips are all done in our facilities. BDN Collated screws undergo stringent, in-house quality control tests during and after manufacturing, minimizing any possibility of jamming during application.



## Bugle Head – Fine Thread for fixing Drywall to Thin Steel





#### SIZE

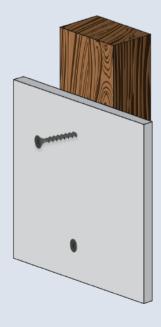
#6 x 1" (M3.5 x 25mm) #6 x 1-1/4" (M3.5 x 32mm)

#### **DESCRIPTION**

Collated Bugle Head Drywall Screw, Fine Thread, Black Phosphate

#### **BOX QUANTITY**

Package: 50pcs/strip, 1000pcs/box and 10000pcs/CTN



# **Bugle Head – Coarse Thread for fixing Drywall to Timber**





#### SIZE

 $#6 \times 1-1/4"$  (M3.5 × 32mm)

#### **DESCRIPTION**

Collated Bugle Head Drywall Screw, Coarse Thread, Black Phosphate

#### **BOX QUANTITY**

Package: 50pcs/strip, 1000pcs/box and 10000pcs/CTN

## **Product overview - BDN Fasteners®**

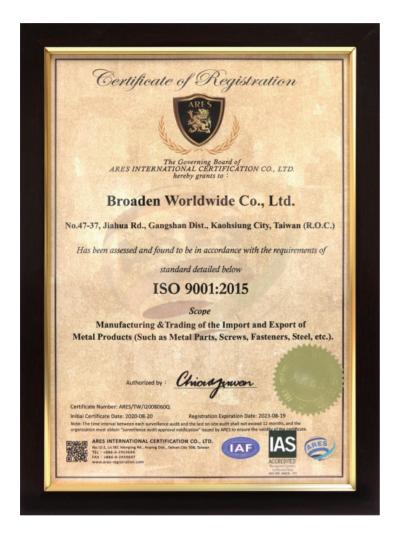
Туре	a a a	BN <sub>3</sub>	BN 3	BN	BN 3		B N
Product							
Application							•
Max. drilling capacity [mm]	4.0mm thick (For #10 gauge) 6.0mm thick (For #12 gauge)	12.5mm thick	6.0mm thick (For #12 gauge)	2.0mm thick (For #15 gauge)	6.0mm thick	4.0mm thick	0.55mm x 2 to 1mm x 2
Gauge TPI x Length [mm]	10-16 x 16 10-16 x 20 10-16 x 30 12-14 x 20	12-24 x 32 12-24 x 38 12-24 x 50	12-14 x 45 12-14 x 48 12-14 x 55 12-14 x 65 12-14 x 75 12-14 x 85 12-14 x 110 12-14 x 130	15-15 x 20	12-14 x 20	10-24 x 16 10-24 x 22	M6.0-1.00 x 22
Product webpage QR code							



	BN 3	BN	(BN)	BN 3	(BN)	BN	Туре
							Product
							Application
3.0mm thick (For #12 gauge) Min 20mm Timber penetration	-	Min 20mm Timber penetration	Min 20mm Timber penetration	5.5mm thick	4.5mm thick	Min 20mm Timber penetration	Max. drilling capacity [mm]
12-11 x 50	M8.0-2.12 x 16mm	10-12 x 20 10-12 x 25 12-11 x 25 12-11 x 30	12-11 x 50 12-11 x 55 12-11 x 65 12-11 x 75	12-14 x 40 12-14 x 55 12-14 x 65 12-14 x 72	12-14 x 60	12-11 x 50	Gauge TPI x Length [mm]
							Product webpage QR code

### **Quality Assurance**

To show our commitment to being a trustworthy supplier, and provide the best product and services, **BDN Fasteners**® are manufactured and quality controlled following ISO standards, and is of course, ISO-9001:2015 certified.



## SGS Certification

BDN Fasteners BN3 Series screws are regularly sent to SGS for Kesternich & Spray Salt Test (1000 hrs) certification.

As part of our new quality assurance policy, which aims to provide high quality, third-party laboratory certified products — customers will now receive the most up-to-date corrosion resistance certifications upon request.











- PRE-PRODUCTION INSPECTION

Drawing Check Specific Conditions Check

- HEADING / THREADING / THREADING / PINCH POINTING

Machinery Condition Check Molds and Dies Inspection and Setup

iviolas and bles inspection and setup

- FINAL INSPECTION

Dimension Check Functionality Check

Visual Check

- PRE-SHIPMENT INSPECTION

Manual Sorting and Rearrangement

Optical Sorting (Optional)

- PRE-SHIPMENT SAMPLES SENT UPON REQUEST

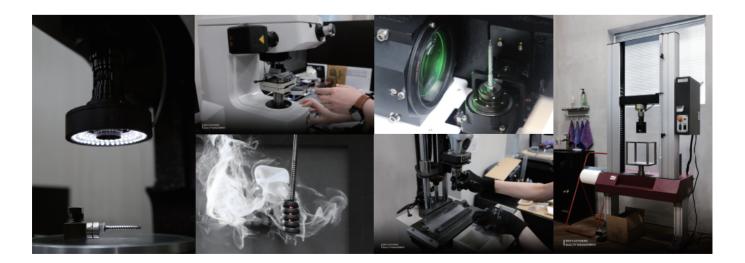
#### - HEAT TREATMENT

Strictly controlled process

Fully equipped with well maintained case depth and hardness testers.

#### - SURFACE TREATMENT

Well equipped with salt-spray and corrosion test machinery.

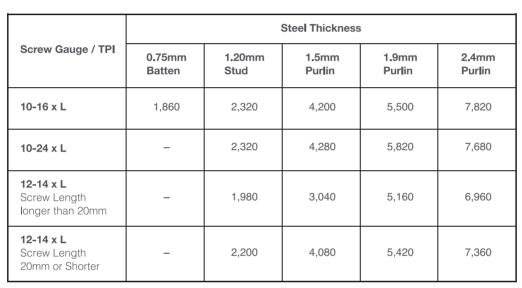




### **Pullout Values**

#### **BDN FASTENERS into Steel**





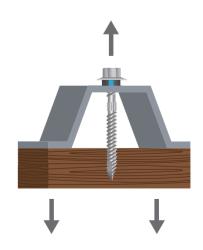


(Unit:Newtons)

### **BDN FASTENERS** into Timber, Lightweight Battens & Steel



Screw Gauge / TPI	0.55mm Steel Batten	0.75mm Steel Batten	F7 Pine Timber	F17 Hardwood
10-12 x L (T17S)	1,320	2,220	5,700	6,000
12-11 x L (T17S)	1,510	2,400	3,900	6,460



(Unit:Newtons)



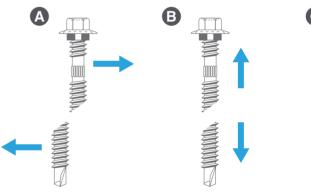
## **Mechanical Properties**

Screw Gauge / TPI	Single Shear Strength (N)	Axial Tensile Strength (N)	Torsional Strength (Nm)	
10-16 x L	6,800	11,900	6.9	
10-24 x L	6,200	11,400	7.4	
12-14 x L	8,800	15,300	10.9	
12-11 x L (T17S)	8,400	13,900	9.4	

- A Single Shear Strength (N)

  The shear load required to break the screw
- Axial Tensile Strength (N)
   The tensile load required to break
   the screw
- C Torsional Strength (Nm)

  The torque required to break the screw







**Unique Properties Identifier** 

#### **Patented Trident Drill Point**

The patented Trident Drill Point provides fast and steady drill performance, effectively clears swarf, and drills through 6mm thick steel.



"S" Swirl

Creates a larger area of engagement from the initial drill drive.



Improved "Cutting Edge" Design

Larger, curved cutting blade edge lower manual load required.



**Trident Dill Point** 

Fast, steady, pinpoint precision drilling



#### Scratshank / Double Scratshank

Cutting / Break out the metal filings

Remain free of damage to sealing washer during installation – Weatherseal

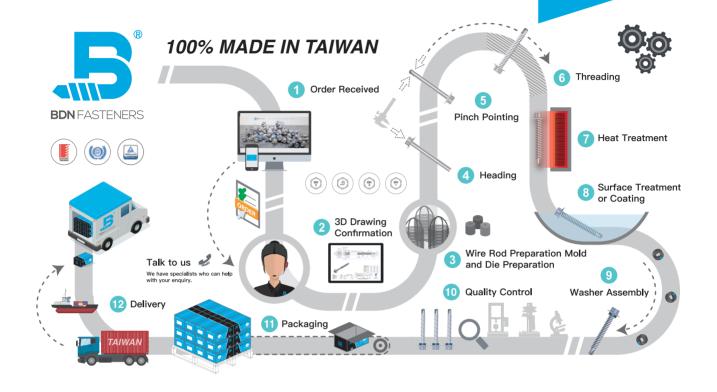




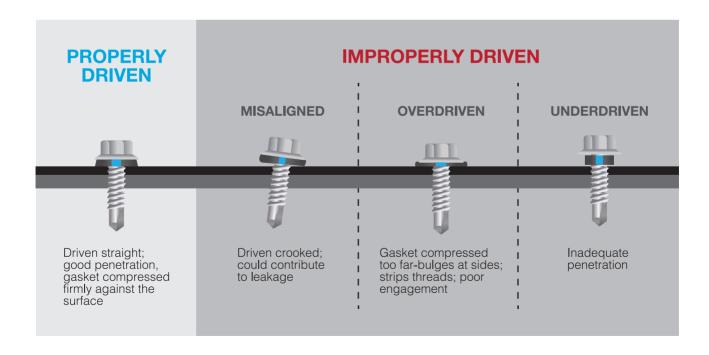


### **Screw Production Process**





### **Screw Installation**



## **Surface Coating**



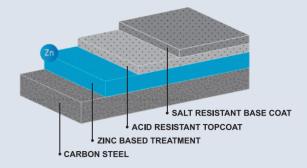






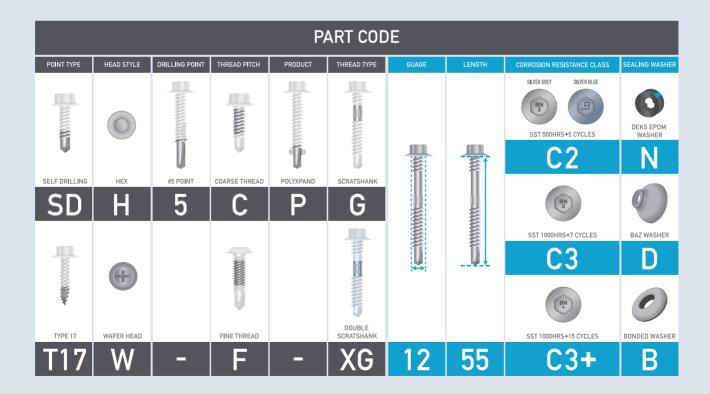






Corrosion Resistance	Class 2			Class 4		
Head Marking	В//>	BN2	BN3	В	BN+	BN4
Coating Type	Zinc+ Organic Coating (Ruspert)					
Salt Spray Test	500hrs	500hrs	1000hrs	1000hrs	1000hrs	2000hrs
Kesternich Test	5 cycle	5 cycle	7 cycle	7 cycle	15 cycle	15 cycle

## **Screw Description**



### **Packaging Guide**

Brand new packaging, upsized logos, spiced up head markings and more! Updated color scheme means you'll never have trouble spotting trusty **BDN Fasteners**® anymore!

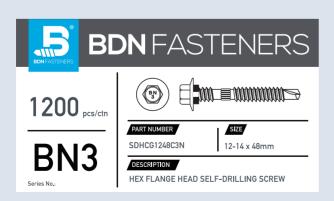




### **Product Label**

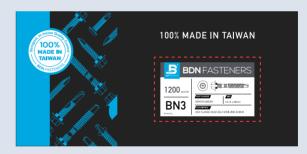
**BDN Fasteners**® come with large, easy to read product labels. Each product has its own unique label showing the product category, packaged quantities, size, part no., color, and description.

To re-order, use the Part No., Product Description, and Color Code as indicated below. This information can be easily obtained from any of our existing packaging.

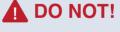


Size: 140 x 80 mm





All **BDN Fasteners**® product labels must be placed at the designated area on the carton as stated below.





**BDN Fasteners**® product labels are always placed at the center of the box.



## **BDN** FASTENERS

### **HEADQUARTER - TAIWAN**

No. 47-37, Jiahua Rd., Gangshan,

Kaohsiung 820, Taiwan (R.O.C.)

**T** +886 7-6282702

**F** +886 7-6282601

E info@bdnfasteners.com

www.bdnfasteners.com